Ingredients	(2 x 2 pound loaves)
Water, 95°-105°F (35°-40°C)	3 cups (750 ml)
Sugar or honey	2 tablespoon (30 ml)
Butter, softened	6 tablespoons (90 ml) (80g)
Salt	3 teaspoons (15 ml)
Bread flour	≈8 cups (2 L)
Yeast, active dry, instant	(2+2) teaspoons (20 ml)

- Combine the warm water 3 cups, sugar 2 Tbsp. and half of the yeast 2 tsp.
 - Let stand for 5 10 minutes until yeast is dissolved and is starting to foam up.
- Place ≈6 cups flour in a large mixing bowl stir in salt 3 tsp. and the remaining dry yeast 2 tsp.
- Using a fork, stir the butter and liquids into the dry ingredients.
 Continue adding more flour until the dough pulls away from the sides of the bowl.
- Turn dough mass out onto a well-floured surface, use some dry flour to clean the bits off the bowl.
- Knead most of the remaining flour into the mass approximately 5
 minutes.

- Continue kneading the dough for an additional 15 minutes, use some of the remaining flour to dust the work surface as required.
 Do not attempt to incorporate large amounts of flour during this stage.
- Spray the mixing bowl with vegetable oil (pam), shape the dough into a ball and return to the bowl, cover the bowl with oiled plastic wrap and set in a warm place for one hour.
- Remove dough from bowl, shape into 2 loaves and place in bread pans.
 - Loosely cover with plastic wrap and return bread to the warm place for an additional **30 minutes**.
- Preheat oven to 350°F (177 °C), place bread on middle rack and bake for ≈35 minutes.
- Remove from oven when the internal temperature reaches
 200°F 205°F (94°C 96°C).
 - The internal temperature will affect the amount of moisture in the end product.
- Cool on wire rack before slicing.